

**PCT**WORLD INTELLECTUAL PROPERTY ORGANIZATION  
International Bureau

## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification <sup>6</sup> :</b> <b>A23J 3/34</b>	<b>A1</b>	<b>(11) International Publication Number:</b> <b>WO 99/65326</b> <b>(43) International Publication Date:</b> 23 December 1999 (23.12.99)
<b>(21) International Application Number:</b> PCT/NZ99/00084 <b>(22) International Filing Date:</b> 14 June 1999 (14.06.99) <b>(30) Priority Data:</b> 330710 17 June 1998 (17.06.98) NZ <b>(71) Applicant (for all designated States except US):</b> NEW ZEALAND DAIRY BOARD [NZ/NZ]; Pastoral House, 25 The Terrace, Wellington (NZ). <b>(72) Inventors; and</b> <b>(75) Inventors/Applicants (for US only):</b> SCHLOTHAUER, Ralf-Christian [DE/NZ]; 14 Colombo Street, Palmerston North (NZ). SCHOLLUM, Linda, May [NZ/NZ]; 365 Scotts Road, R.D. 4, Palmerston North (NZ). SINGH, Anne, Maria [IE/NZ]; 8 Sharon Place, Palmerston North (NZ). REID, Julian, Robert [NZ/NZ]; 46 Rongopai Street, Palmerston North (NZ). <b>(74) Agents:</b> CALHOUN, Douglas, C. et al.; A. J. Park & Son, 6th floor, Huddart Parker Building, Post Office Square, P.O. Box 949, Wellington 6015 (NZ).		<b>(81) Designated States:</b> AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).  <b>Published</b> <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
<b>(54) Title:</b> BIOACTIVE WHEY PROTEIN HYDROLYSATE  <b>(57) Abstract</b>  The invention relates to a partial hydrolysate of whey protein which contains bioactive peptides but does not have a bitter flavour. The hydrolysate is carried out using selective enzymes which produce the active peptides and is terminated at a degree of hydrolysis before substantial bitter flavours are created. There are also described novel peptides and a method of reducing systolic blood pressure through the administration of the peptides.		

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

## BIOACTIVE WHEY PROTEIN HYDROLYSATE

### TECHNICAL FIELD

5 This invention relates to a process for producing hydrolysed whey protein products which are free of bitter flavours and which contain bioactive peptides. The products of the process have high digestibility and good organoleptic properties. The products may have either a bland or slightly sweet taste and are free of soapy or brothy flavours. The hydrolysed whey protein products may optionally contain oligosaccharides and are  
10 useful sources of bioactive peptides for incorporation into functional foods.

### BACKGROUND ART

A number of food ingredients and foodstuffs have been produced from the hydrolysis  
15 of a protein source such as the milk proteins, casein and whey proteins.

Hydrolysed protein foodstuffs may have advantages over non-hydrolysed protein foodstuffs in a number of areas of health care. For example, it is known that enzymatically hydrolysed proteins are less allergenic. They are also more rapidly  
20 digested and absorbed than whole proteins. Foodstuffs containing hydrolysed proteins are also useful in the alimentation of hospital patients with digestive diseases for example.

Hydrolysis of whey proteins and caseins is known to release bioactive peptides that can  
25 exhibit a number of physiological effects (Maubois et al, 1991; EP 475506). A number of publications describe such bioactive peptides, for example, ACE inhibiting peptides which have antihypertensive properties have been released through an enzymatic treatment of bovine  $\beta$ -lactoglobulin and whey protein concentrates (Mullally et al, 1997). ACE inhibitory peptides are also found in sour milk and in hydrolysates of  $\alpha_1$  and  $\beta$   
30 casein (JP 4282400; Nakamura et al 1994, Yamamoto et al 1994).

EP 4745506 discloses the hydrolysis of the milk protein lactoferrin in whey to release lactoferricin which acts as an antimicrobial agent useful for treating diarrhoea, athlete's foot, eye infections, mastitis etc in humans and animals.

35

However, the hydrolysis of most food proteins, especially the hydrolysis of whey and casein containing products, is known to generate bitterness. This causes palatability

problems particularly when attempting to formulate orally ingestible products incorporating milk protein hydrolysates as a source of bioactive peptides.

In the field of protein hydrolysis one or both of two approaches are commonly used for  
5 controlling or removing bitterness in protein hydrolysates to increase palatability of the products.

The extensive hydrolysis of the protein substrate is known to reduce bitterness in milk protein hydrolysates (EP 065663; EP 117047; US 3970520). Less bitter products are  
10 produced relatively easily and cheaply in this way. However, extensive hydrolysis reduces the chain lengths of all peptides, including the bioactive peptides of interest. Extensive hydrolysis of the protein substrate destroys the functional and biological activity of the peptide of interest. In addition soapy and brothy off-flavours often develop, with the consequence that the palatability of the final product remains poor  
15 compared to the original bland tasting protein substrate. A final disadvantage is that for some hydrolysates the bitterness is only partially removed (Roy 1992 and 1997).

A second common method for the control of bitterness in protein hydrolysates is to use debittering enzymes, in particular those sourced from *Aspergillus oryzae*.

20 "Bitterness" generation in protein hydrolysis is thought to be due to the presence of large hydrophobic 'bitter' peptides. Debittering enzymes selectively hydrolyse bitter peptides present in the protein hydrolysates. A worker skilled in the art can - by the judicious selection of debittering enzymes and the conditions of treatment - effectively debitter  
25 milk protein hydrolysates leaving intact the particular bioactive peptides of interest. However, use of debittering enzymes makes the process more expensive, and preservation of some of the bioactive peptide is not easily or successfully achieved. A further disadvantage is that debittering enzymes treatments have a tendency to release free amino acids into the final product and, as a consequence, the hydrolysates develop  
30 unpleasant brothy or soapy flavours (Roy 1992 and 1997).

The various methods of debittering the protein hydrolysates result in additional process steps and add costs to the manufacture of the final product. In addition the final product also becomes overbalanced in its supply of free amino acids.

35 It would be most advantageous if a process for hydrolysing protein could be developed which releases bioactive peptides of interest and which limits the formation of bitter

peptides and free amino acids, thereby allowing the original bland taste of the milk proteins substrates to be retained.

Some bioactive peptides - in particular the antihypertensive peptides - are relatively  
5 stable during protein hydrolysis and are released very early during the hydrolysis of the milk protein substrate as shown in Figure 1.

The bitter flavours of milk protein hydrolysates can be improved by adding sugars or by hydrolysing natural sugars, such as lactose, already present in the milk protein substrate  
10 (Bernal and Jelen, 1989). For example sour wheys and cheese wheys are made more palatable when they have been sweetened by  $\beta$ -galactosidase and lactase hydrolysis of lactose (FR 2309154; US 4358464; JP 8056568).

In order to achieve a high flavour acceptability for a hydrolysed protein product which  
15 contains bioactive peptides, precise control of hydrolysis is required to prevent bitterness occurring.

A common method of termination of hydrolysis is by deactivation of the enzymes, usually by thermal deactivation at high temperatures, typically  $> 90-100^{\circ}\text{C}$  for an  
20 extended period of time. However, this method cannot be used to stop the hydrolysis of whey proteins as any intact unhydrolysed whey proteins remaining in the mixture would denature and precipitate making the final product less soluble and less acceptable for the use as a food ingredient.

25 It would be advantageous if a process of hydrolysing whey protein could be controlled so that it directly produced a hydrolysate comprising bioactive peptides for incorporation into functional foods which did not taste bitter and where the enzyme inactivation steps did not compromise the integrity of the intact proteins in the final product.

30

It is an object of the invention to go some way towards achieving these desiderata or at least to offer the public a useful choice.

## SUMMARY OF THE INVENTION

35

Accordingly the invention may be said broadly to consist in a process for preparing a whey protein hydrolysate containing bioactive peptides which comprises the following steps:

- (i) treating a whey protein containing substrate with one or more enzymes capable of hydrolysing whey proteins, to produce a whey protein hydrolysate containing bioactive peptides; and
- (ii) terminating the hydrolysis before substantial production of bitter flavours.

5

Preferably the hydrolysis is terminated under conditions which cause no more than partial denaturation of the whey proteins and which maintain or improve their organoleptic properties.

- 10 More preferably the hydrolysis is terminated under conditions which partially denature the whey proteins and thereby improve their organoleptic properties.

Preferably the enzyme capable of hydrolysing the whey proteins is selected from the group consisting of Protease P6, Protease A, Protease M, Peptidase, Neutrase, Validase  
15 and AFP 2000 (all as herein defined).

Preferably the hydrolysis is terminated by heat treatment, preferably for a period of about 1 to 10 seconds at a temperature of about 85°C to 100°C.

- 20 Preferably the degree of hydrolysis of the substrate before termination of hydrolysis is up to 10%.

More preferably the degree of hydrolysis is from about 3% to about 5%.

- 25 Preferably the substrate also contains lactose, in an amount of up to 50% by weight.

Alternatively, the substrate also contains lactose in an amount of up to 30% by weight.

- 30 Preferably the substrate is also treated with lactase and/or  $\beta$ -galactosidase, either before or during the whey protein hydrolysis, to hydrolyse the lactose to galactose and glucose and synthesize galacto-oligosaccharides.

In another embodiment the invention consists in a whey protein hydrolysate containing one or more bioactive peptides selected from the group consisting of AFE, LFSH,  
35 ILKEKH, LIVTQ, MKG, LDIQK, VF, ALPMH, VTSTAV, LHLPLP, LVYFPFGPIPNLSLPQNIPP and LFRQ.

The enzyme hydrolysis step may be carried out under conditions which are suitable for the particular enzyme used as would be understood by a person skilled in the art.

The whey protein substrates are hydrolysed at a concentration in the range from 5-50% solids and the enzyme or enzyme mixtures are added to give an enzyme to substrate ratio between 0.01% and 3% w/w total solids, preferably between 0.01% and 1.0% w/w total solids.

Protein substrates treated with acid proteases may be hydrolysed at pH between 2.5 and 6.0, preferably between pH 3.0 and 5.0.

Protein substrates treated with neutral proteases may be hydrolysed at pH between 3.5 and 9.0, preferably between pH 6.0 and 8.0.

Protein substrates treated with alkaline proteases may be hydrolysed at pH range between 5 and 10.0, preferably between pH 6.0 and 8.0.

The protein hydrolysis may be carried out at a temperature range of from 20-65°C, preferably from 50-60°C.

20

The hydrolysis of lactose may be carried out at a prior stage to the whey protein hydrolysis, concurrently therewith or subsequently. The enzymes used for lactose hydrolysis may comprise lactase and/or  $\beta$ -galactosidase and may be selected from yeast or fungal sources eg *Kluyvermyces lactis*, *Saccharomyces lactis*, *Saccharomyces fragilis*, eg *Aspergillus niger*, *Aspergillus oryzae* such as Maxilact (Gist Brocades) and Novolact (Novo Nordisk). The lactose hydrolysis is carried out under conditions which would be known to persons skilled in the art.

In one embodiment termination of the hydrolysis is achieved by deactivating the one or more whey protein hydrolysis enzymes (and/or the lactose hydrolysing enzymes added previously) by firstly changing the pH of the reaction mixture to a pH in which the enzyme(s) is either inactive or less active, and/or heating the reaction mixture to a comparatively mild temperature using a heat exchanger to denature the enzyme but not the intact whey proteins in the substrate. A suitable temperature range which would denature the enzymes is in the order of 55-70°C, preferable 65°C.

According to one option, depending on the enzyme(s) used, the enzyme or enzyme mixture may also be deactivated by the evaporation and drying procedures.

According to another option the enzyme or enzyme mixture may also be deactivated with or without a prior pH change.

- 5 Alternatively, the one or more enzymes used to selectively hydrolyse the whey protein may be immobilised on an inert support such as Roehm Eupergit, Carrageenan particles, chitosan particles or any other suitable material and then used in a stirred tank or fixed bed reactor or on a membrane or on a hollow fiber reactor.
- 10 Alternatively, the enzyme(s) to be used for the hydrolysis could be cross linked to suitable inert support prior to the hydrolysis reaction and subsequently separated out of the hydrolysis reaction with the use of a microfiltration membrane.

- Alternatively, the enzyme can be separated away from the hydrolysis mixture with the  
15 use of an ultrafiltration membrane with a nominal molecular weight cutoff in the range 10 - 500 kDa once hydrolysis is complete.

- After hydrolysis and optional deactivation or removal of enzymes, the hydrolysate may optionally be subjected to reverse osmosis under conditions whereby salt and water are  
20 removed from the hydrolysate. The purified desalted hydrolysate comprising whey proteins and bioactive peptides is then recovered. If lactose hydrolysis is also chosen, then the hydrolysate will also contain glucose, galactose and/or galacto-oligosaccharides.

- Optionally the hydrolysed whey proteins containing the bioactive peptide fraction can  
25 be separated with a UF membrane of 5-200 kDa cut off, preferably 10-50 kDa cut off. The bioactive peptides, other peptides and, optionally, hydrolysed lactose is recovered in the permeate.

- According to another option ion exchange or hydrophobic adsorption or hydrophobic  
30 interaction chromatography or combinations of these processes may be used to recover the hydrolysed bioactive fraction from the hydrolysates in an enriched form.

- In addition, lactase and  $\beta$ -galactosidase hydrolysis of lactose produces galacto-oligosaccharides which are known to stimulate the growth of beneficial gut flora thereby  
35 adding to the bioactive properties of the hydrolysates.

Hydrolysates which have been treated to further hydrolyse lactose are useful as food additives for consumers who are lactose intolerant.



The hydrolysed whey protein product of the invention has one or more of the following features:

- antihypertensive ACE-I activity
- bifidus growth promoting activity
- 5 • non-gluey, non-bitter flavour
- pleasant to slightly sweet taste
- good organoleptic properties.

The invention consists in the foregoing and also envisages constructions of which the  
10 following gives examples.

### BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will now be described with reference to the accompanying  
15 drawings in which:

Figure 1 is a plot of bitterness and bioactivity on the ordinant against the degree of hydrolysis on the abscissa. The 'opportunity window' of obtaining a product according to the present invention containing bioactive peptides and having acceptable flavours before the hydrolysis reaction produces bitter peptides is between the lines  $x_1$  and  $x_2$ .  
20

Figure 2 is a plot of systolic blood pressure of four groups of hypertensive rats fed different diets over a period of eight weeks.  
25

Figure 3 is a plot of a least squares means analysis of rats fed with a control of commercial rat chow against groups of rats fed with hydrolysate at two different concentrations per day.

### 30 DETAILED DESCRIPTION OF THE INVENTION

As discussed above, the present invention provides a process for producing a hydrolysed whey protein product containing bioactive peptides, whereby the hydrolysis is carried out under a high degree of control to prevent undesirable flavours developing during  
35 hydrolysis (eg bitter, soapy and brothy). The hydrolysis is terminated within the "opportunity window", ie before the emergence of substantial bitterness - as shown in Figure 1 - to provide hydrolysates having good organoleptic properties and maximum bioactive peptides. In Figure 1 the degree of hydrolysis is represented qualitatively on

the x axis. The window of opportunity is between the points  $x_1$  and  $x_2$  which will vary depending on the enzyme which is used. The optimum conditions sought are a maximum bioactivity with an acceptable level of bitterness.

- 5 In particularly preferred embodiments of the process of the invention, the enzyme which hydrolyses the whey proteins is selected from the group consisting of Protease P6, Protease A, Protease M, Peptidase, Neutrase, Validase and AFP 2000 (all as herein defined) and the hydrolysis of the whey proteins is terminated by heat treatment for a short time at a high temperature (about 85-100°C for 1-10 seconds). The applicants have
- 10 surprisingly found that the above enzymes (1) are able to produce a whey protein hydrolysate containing a good level of bioactive peptides, and (2) can be inactivated by a short time, high temperature treatment which causes only partial denaturation of the whey proteins in the hydrolysate, and surprisingly improves the organoleptic properties of the whey proteins, in terms of providing a product which is creamy in texture (has a
- 15 relatively small particle size) and substantially white in appearance.

The present invention is now exemplified by the following examples:

#### Example 1

20

- A 10% solution of a sweet whey protein concentrate with 80% protein content (ALACEN<sup>TM</sup> 392, 2L) was hydrolysed at 50°C with the commercially available enzyme Neutrase sourced from *Bacillus subtilis* (Novo Nordisk, Denmark). A pH of 7.0 and an enzyme substrate ratio of 0.3% w/w was used for the hydrolysis. The hydrolysate was
- 25 adjusted to pH 5.0 and heated at 65°C for 30min to inactivate the enzyme. The hydrolysate (DH of 4.5%) was spray dried and tested for angiotensin-converting enzyme inhibitor (ACE-I) activity and flavour. ACE-I activity in the dried product was determined using FAPGG as a substrate (Product 305-10 ex Sigma Chemical Corporation, St Louis, MO, USA) according of the method of D W Cushman & H S
- 30 Cheung (1971). ACE-I activities are expressed as the amount of material (g/L) needed to reduce the activity of the ACE-I enzyme by 50%. IC<sub>50</sub> ACE-I activity in the hydrolysate was 0.44g/L and flavour acceptability score, as determined by a taste panel, was very high.

#### 35 Example 2

A 50% solution of ALACEN<sup>TM</sup> 421 whey protein concentrate (56% protein content, 10L) was treated with commercial lactase sourced from *Kluveromyces lactis* (Lactozyme

3000L ex Novo Nordisk) at an enzyme to substrate ratio of 0.3% at 50°C for 2 hours. The lactase treated solution was hydrolysed with Neutrase (Novo Nordisk, Denmark) for 1 hour at 50°C at an enzyme substrate ratio of 0.3%. Active enzymes were inactivated by UHT treatment (5sec at 95°C) after a five fold dilution of the mixture. The  
5 hydrolysate was spray dried. The dry powder (DH 2.8%) contained no traces of active enzyme and had an ACE-I activity of 2.18g/L. The flavour score was exceptionally high due to the introduction of a low level of sweetening into the product. ACE-I measurements and flavour acceptability scoring were determined as for Example 1.

### 10 Example 3

A 500L hydrolysate, made from ALACEN™ 392 in a similar way to that in example 1, was cooled to 10°C after enzyme inactivation. A sub-sample of the original hydrolysate was dried. The remaining hydrolysate was subjected to ultrafiltration at 10°C with a  
15 10,000 dalton nominal molecular weight cutoff membrane (HFK 131, Koch Membrane Systems, USA). The hydrolysate (at a DH between 3.8% and 4.2%) was concentrated to a VCF 10 and the retentate was dried directly. The permeate was concentrated by evaporation to approx 25% solids and dried. ACE-I measurement and flavour acceptability scoring were determined as for Example 1. The ACE-I activity was  
20 enriched in the permeate powder (IC<sub>50</sub> of the permeate powder was 0.15g/L). ACE-I activity in the sub-sample of the dried hydrolysate before ultrafiltration was 0.43g/L. The flavour acceptability scores on the retentate powder and the spray dried powder of the feed were both high.

### 25 Example 4

Three different solutions from ALACEN™ 392, ALACEN™ 421 and a mixture of ALACEN™ 392 and lactose were made up at 15% solids to yield 150 L. The solution was treated with a commercial protease from *Bacillus subtilis* Neutrase (Novo, Nordisk  
30 Denmark) and a commercial lactase from *Kluyvermyces lactis* (Lactozyme 3000L ex Novo Nordisk). The addition rate of enzyme was 0.3% w/w (on protein basis) for Neutrase and 1.2% w/w (on lactase basis) for Lactozyme. The reaction continued for 2h at 50°C at a pH of 7.0. Samples of 35L were taken every 0.5h inactivated at 88°C for 3 seconds and subsequently spray dried. The ACE-I activity as specified in example 1  
35 yielded 0.424g/L, 0.336g/L and 0.432g/L for the three mixtures on a protein basis. The bitterness of the samples from ALACEN™ 392 was formally evaluated against two standard hydrolysates. The scores for bitterness on a scale of 1 to 10, 10 being most

bitter were 1.9 for a sample after 0.5h hydrolysis, 2.3 for the 2h hydrolysis compared to 5 and 7 for the standard hydrolysis samples of greater degrees of hydrolysis.

The samples of ALACEN™ 421 and a mixture of ALACEN™ 392 and lactose taken 5 after 2h had a mean particle size of 3µm or 2µm respectively. The sample of ALACEN™ 392 had a mean particle size of 6µm after 2h hydrolysis and inactivation as specified. Less grittiness and chalkiness was attributed to the smaller particle size samples.

- 10 The solubility of the hydrolysed ALACEN™ 392/lactose mixture was the highest with approximately 85% across the pH range. The ALACEN™ 392, ALACEN™ 421 samples are soluble to about 70% with a slight drop in solubility to 65% at pH 3.5.

#### Example 5

15

Three different solutions from ALACEN™ 392, ALACEN™ 421 and a mixture of ALACEN™ 392 and lactose were made up of 30% solids to yield 75L. The enzyme treatment was done using the same conditions as example 4. The samples taken at half hourly intervals were diluted to 15% solids. Otherwise the heat treatment was done as 20 in example 4. The ACE-I activity measured as specified in example 1 was 0.560g/L, 0.440g/L and 0.728g/L.

Samples from example 4 and 5 were added in a concentration of 0.1% to the standard growth media of *Bifidobacterium lactis* and resulted in a faster cell growth and higher 25 final cell density of the strain than the control without any supplement.

The oligosaccharide level (trisaccharides and higher) of those three hydrolysed samples was 0.2%, 2.1% and 7.0% in ALACEN™ 392, ALACEN™ 421 and the mixture of ALACEN™ 392 and lactose, respectively.

30

#### Example 6

Hydrolysate powders prepared in example 5 were used as a supplement for yoghurts in addition rates from 2.5% and 5% of the final yoghurt and resulted in an increased 35 creaminess and improved the texture compared to the control.

**Example 7**

The hydrolysate powders prepared in example 5 were used as the protein source in a muesli bar recipe on a 6% and 12% w/w addition rate. All tasters preferred the hydrolysate bars over the unhydrolysed WPC control. The best results were achieved with hydrolysed ALACEN™ 421 and a mixture of ALACEN™ 392 and lactose prepared in example 5.

**Example 8**

10

The hydrolysate powder prepared in example 5 was used as an ingredient in a meal replacer concept sample. ALACEN™ 421 hydrolysed in lactose and protein was added at a rate of 45% w/w to whole milk powder, malto dextrin, sucrose and milk calcium (ALAMIN™) to result in a powder meal replacer prototype. In comparison with a control sample without hydrolysed whey protein, hydrolysed whey protein prepared in example 5 was found to be more acceptable.

**Example 9**

20 A nutritional whey protein drink was formulated containing 8% w/w of ALACEN™ 392 or ALACEN™ 421 or a mixture of ALACEN™ 392 and lactose hydrolysed as specified in example 5. The drink also contained sucrose, citric acid, flavouring and colouring agents. The pH of the drink was adjusted to 4.3. The drink combined the nutritional and health advantages of whey protein with the refreshing taste of a soft drink. Compared to a drink containing untreated whey protein control the pH stability was improved and the drink had a more milk like appearance than the control.

**Example 10**

30 A further nutritional protein drink was formulated containing 12.5% w/w of ALACEN™ 421 hydrolysed as in example 5 in water mixed with pasteurised whole milk. Sucrose was added to yield 6% of the final formulation as well as stabiliser. The drink was flavoured when desired with banana, vanilla or similar flavours. To achieve an extended shelf life the drink was ultra high heated to 140°C for 3 seconds. The mean particle size remains at 3 microns after the additional UHT heat treatment.

**Example 11**

The hydrolysis was carried out as specified in example 5 but instead of reconstituting ALACEN™ 421 powder a fresh retentate of ALACEN™ was concentrated to 5 30% solids in the solution. The neutrase addition rate was varied to 0.9% w/w (on a protein base), the lactase level as specified. The reaction mixture was inactivated at 15% solids after 2h. The ACE-I activity yielded 0.480g/L. The organoleptic properties, particle size and food application were very similar to example 4 and 5.

**10 Example 12**

The hydrolysis was carried out as specified in example 4 with ALACEN™ 421 powder. The Neutrase addition rate was varied to 0.9% w/w (on a protein basis). The lactose was converted with a lactase from *Aspergillus oryzae* (Fungal lactase 30,000, Kyowa 15 Enzymes Co. Ltd. Japan) on an addition rate of 0.4% w/w (on lactose base). The reaction mixture was inactivated after 1.5h with direct steam injection to achieve a temperature of 88°C for either 1.5 seconds or 3 seconds.

The particle size was 2.3 microns. Organoleptic properties and food application were 20 very similar to the product of example 4.

**Example 13**

A 10% w/w solution of ALACEN™ 392 was hydrolysed with a commercial protease 25 from *Bacillus subtilis* Neutrase (Novo, Nordisk Denmark) at an enzyme concentration of 0.9% w/w. The reaction continued for 6h at 50°C. Samples of 200ml were taken every 1h, inactivated at 88°C for 8 seconds and subsequently freeze dried.

ACE-I activity, degree of hydrolysis, pH of solution and bitterness developed over time 30 as follows. The higher the bitterness score the more bitter is the taste. The smaller the level measured, the higher is the ACE-I activity.

**TABLE 1: Hydrolysis of ALACEN<sup>TM</sup> 392 WPC**

	Hydrolysis time [h]	ACE-I activity [g/L] (IC <sub>50</sub> )	Degree of hydrolysis [%]	pH of solution	Bitterness score [informal, 0-10]
5	1	0.420	3.86	7.01	0
	2	0.280	3.78	6.96	1
	3	0.230	4.53	6.92	1
	4	0.220	4.89	6.89	3.5
	5	0.210	5.20	6.87	2
10	6	0.190	5.37	6.87	4.5

**Example 14**

- 15 A 10% w/w solution of ALACEN<sup>TM</sup> 392 was hydrolysed with the following commercial proteases at 1% w/w, 50°C for 1h. The reaction was inactivated at 88°C for 8 seconds and subsequently the hydrolysate was freeze dried.

TABLE 2: Hydrolysis with Different Enzymes

Enzyme	ACE-I activity [g/L](IC <sub>50</sub> )	pH	Degree of hydrolysis [%]
5 Protease P6, neutral protease, <i>Aspergillus</i> strains, Amano Enzymes	0.274	7.0	8.9
Protease A, neutral protease, <i>Aspergillus oryzae</i> , Amano Enzymes	0.443	7.0	9.2
Protease M, acid protease, <i>Aspergillus oryzae</i> , Amano Enzymes	0.450	4.0	7.4
10 Peptidase, neutral peptidase, <i>Aspergillus oryzae</i> , Amano Enzymes	0.540	7.0	6.9
Neutrase, neutral bacterial protease, <i>Bacillus subtilis</i> , Novo Nordisk DK	0.510	7.0	4.3
15 Validase (Genancor), acid fungal protease, <i>Aspergillus niger</i> , Enzyme Services Ltd. NZ	0.510	4.0	5.6
AFP 2000 (Genancor), acid fungal protease, <i>Aspergillus niger</i> , Enzyme Services Ltd. NZ	0.550	4.0	3.9

## 20 Example 15

## Identification of ACEI-Peptides and Measuring their Activities

200 mg of permeate from example 3 was dissolved in 0.1% trifluoroacetic acid (TFA) and applied to a Jupiter preparative reverse-phase HPLC column (10 micron, C18, 22 x 250 mm [Phenomenex NZ]) equilibrated with solvent A (0.1%TFA) and connected to an FPLC system (Pharmacia). Peptides were sequentially eluted from the column with a gradient of 0 to 43% solvent B (0.08% TFA in acetonitrile) in 245 min at a flow rate of 10mL/min. Peptides eluting from the column were detected by monitoring the absorbance of the eluate at 214nm. The eluate was collected by an automatic fraction collector set to collect 3 min fractions.

Each fraction was lyophilised and the amount of peptide material present was measured gravimetrically. Fractions were assayed for ACE-I activity using an *in vitro* assay system (reagents from Sigma product 305-10) consisting of rabbit lung ACE and the



colorimetric ACE substrate furylacryloylphenylalanylglycylglycine (FAPGG); ACE hydrolyses FAPGG to give the products FAP and GG which results in a decrease in absorbance at 340nm. If a peptide inhibits ACE, the change in absorbance at 340nm is reduced. Fractions containing the highest ACE inhibitory activity per mg peptide  
5 material were re-applied to the preparative reverse-phase HPLC column and eluted using a shallow gradient of solvent B *i.e.* 0.09% increase in solvent B concentration/min. The eluate was collected using the fraction collector set to collect 0.5 min fractions.

Samples from each fraction were analysed using an analytical reverse-phase HPLC  
10 column, and those fractions containing a single, identical peptide were pooled. Each pooled fraction was lyophilised and the weight of the peptide present was determined gravimetrically. The purified peptides were assayed for ACE-I activity as before and the  $IC_{50}$  was calculated for each individual peptide.

15 The molecular weight of each peptide was determined by Electrospray Ionisation Mass Spectrometry (Sciex API 300 triple quadrupole mass spectrometer). Tandem mass spectrometry was also done for each peptide to generate CAD spectra using MSMS experiment scans. Each peptide was also analysed by an automated N-terminal sequencer (ABI model 476A protein sequencer). Data collected from all three  
20 techniques was used to deduce the sequence of all of the peptides possessing ACE-I activity. The origin of each of the active peptides was determined by searching a database containing the known sequences of all bovine milk proteins.

The peptides, their origins, activities and known similarities are set out in table 3.  
25 Although the last three peptides are of a casein origin they were from a whey protein hydrolysate. The rennet used to precipitate casein did not precipitate these casein fractions and they remained with the whey proteins.

TABLE 3: ACE-I Peptides and their Activities

	Peptide Sequence <sup>a</sup>	Origin	Activity <sup>b</sup> (IC <sub>50</sub> in mg L <sup>-1</sup> )	Similarity to known ACE-I Peptides
5	AFE (Ala-Phe-Glu)	PP <sup>d</sup> 3(129-131)	20	
	LFSH (Leu-Phe-Ser-His)	PP3(125-128)	30	
	ILKEKH (Ile-Leu-Lys-Glu-Lys-His)	PP3(71-76)	20	
10	LIVTQ (Leu-Ile-Val-Thr-Gln)	β-LG <sup>c</sup> (1-5)	17	
	MKG (Met-Lys-Gly)	β-LG(7-9)	24	
15	LDIQK <sup>c</sup> (Leu-Asp-Ile-Gln-Lys)	β-LG(10-14)	17	β-LG(9-14)
	VF (Val-Phe)	β-LG(81-82)	19	
	ALPMH (Ala-Leu-Pro-Met-His)	β-LG(142-146)	12	β-LG(142-148)
20	VTSTAV (Val-Thr-Ser-Thr-Ala-Val)	GMP <sup>f</sup> (59-64)	30	
	LHLPLP (Leu-His-Leu-Pro-Leu-Pro)	β-CN <sup>g</sup> (133-138)	7	
25	LVYFPFGPIPNLQNIPP (Leu-Val-Tyr-Pro-Phe-Pro- Gly-Pro-Ile-Pro-Asn-Ser- Leu-Pro-Gln-Asn-Ile-Pro- Pro)	β-CN(58-76)	19	β-CN(74-76)
30	LFRQ (Leu-Phe-Arg-Glu)	α <sub>s1</sub> -CN(136-139)	17 <sup>h</sup>	

- <sup>a</sup> sequence given using the single-letter amino acid code with the corresponding three-letter code in brackets
- <sup>b</sup> using the colorimetric substrate FAPGG
- <sup>c</sup> most abundant ACE-I in hydrolysate
- 5 <sup>d</sup> protease peptone
- <sup>e</sup>  $\beta$ -lactoglobulin
- <sup>f</sup> glycomacropeptide
- <sup>g</sup>  $\beta$ -casein
- <sup>h</sup> activity measured with that of another peptide of unknown origin
- 10

### Example 16

The effect of the hydrolysate powder prepared in example 3 (without ultrafiltration) on *in vivo* blood pressure was tested using spontaneously hypertensive rats (SHR/N). The

15 rat strain has been specifically selected for their development of high blood pressure on maturing, and is used extensively to monitor the effect of blood pressure lowering agents. They were purchased from Animal Resources Centre, P O Box 1180 Canning Vale, Western Australia 6155.

20 Eight week old rats were individually housed in plastic rat cages and kept in temperature controlled facilities throughout the trial. They had unlimited access to water and were fed commercial rat chow *ad libitum*. The test products were given orally as a single daily dose for 8 weeks during which time changes in blood pressure were monitored. Their blood pressure was measured using a specially designed tail cuff and blood

25 pressure monitoring apparatus (IITC Inc., Life Science Instruments, 23924 Victory Blvd, Woodland Hill, CA 91367). The experimental design was approved by the Massey University Animal Ethics Committee, protocol number 98/141.

The changes in the systolic blood pressures of each group of animals over the eight

30 weeks are plotted in Figure 2 (as least squares means). The hydrolysate at both 2g/Kg bodyweight/day and 4g/Kg bodyweight/day significantly lowered the systolic blood pressure of SHRs compared to animals fed commercial rat chow only ( $p < 0.004$  by least-squares means analysis, see Figure 3). The effect of the hydrolysate was not as great as that of captopril, a known ACE-I inhibitory drug administered at 30mg/Kg

35 bodyweight/day, but was a significant improvement for animals fed commercial rat chow only.

## REFERENCES

- Bernal V & Jelen P (1989). Effectiveness of lactose hydrolysis in Cottage cheese whey for the development of whey drinks. *Milchwissenschaft* 44: 222-225
- 5 Cushman D W & Cheung H S (1971). Spectrophotometric assay and properties of the angiotensin converting enzyme in rabbit lung. *Biochem Pharmacol* 20: 163 7-1648.
- FR 2309154, 30 December 1976 Fromageries Bel La Vache Qui (From), France.
- 10 US 3970520, 20 July 1976, General Electric Co, USA.
- EP0117047, 29 August 1984, General Foods Corporation, USA.
- 15 Maubois J L, Léonil J, Trouvé R & Bouhallab S (1991)  
Les peptides du lait à activité physiologique III. Peptides du lait à effect cardiovasculaire: activités antithrombotique et antihypertensive. *Lait*, 71, 249-255.
- JP 4282400, 7 October 1992, Calpis Shokuhin Kogyo KK, Japan.
- 20 EP065663, 1 December 1982, Miles Laboratories Incorporated, USA.
- JP 8056568, 17 August 1994. Morinaga Milk Co Ltd Japan.
- 25 EP4745506, 11 March 1992, Morinaga Milk Co Ltd, Japan.
- Mullally M M, Meisel H & FitzGerald R J (1997)  
Identification of a novel angiotensin-I-converting enzyme inhibitory peptide corresponding to a tryptic fragment of bovine  $\beta$ -lactoglobulin. *Federation of European*  
30 *Biochemical Societies Letters*, 402, 99-101.
- Nakamura Y, Yamamoto N, Sakai K & Takano T (1994)  
Antihypertensive effect of the peptides derived from casein by an extracellular proteinase from *Lactobacillus helveticus* CP790. *Journal of Dairy Science*, 77, 917-922.
- 35 Roy G (1992). Bitterness: reduction and inhibition. *Trends in Food Science and Technology* 3 : 85-91

Roy G (1997). Modifying bitterness: Mechanism, ingredients and applications.  
Technomic Publishers, Lancaster, UK.

US 4358464, 9 September 1982, Superior Dairy Company, USA.

5

Yamamoto N (1997). Antihypertensive peptides derived from food proteins.  
*Biopolymers* 43: 129-134.

**CLAIMS**

1. A process for preparing a whey protein hydrolysate containing bioactive peptides which comprises the following steps:  
5  
    (i) treating a whey protein containing substrate with one or more enzymes capable of hydrolysing whey proteins, to produce a whey protein hydrolysate containing bioactive peptides; and  
    (ii) terminating the hydrolysis before substantial production of unacceptable bitter flavours.  
10
2. A process as claimed in claim 1, wherein the hydrolysis is terminated under conditions which cause no more than partial denaturation of the whey proteins and which maintain or improve their organoleptic properties.  
15
3. A process as claimed in claim 1 or 2, wherein the hydrolysis is terminated under conditions which partially denature the whey proteins and thereby improve their organoleptic properties.
- 20 4. A process as claimed in any one of claims 1 to 3 wherein the substrate is sweet whey or sweet whey protein concentrate.
5. A process as claimed in any one of claims 1 to 4 wherein the enzyme capable of hydrolysing the whey proteins is selected from the group consisting of Protease P6, Protease A, Protease M, Peptidase, Neutrase, Validase and AFP 2000 (all as  
25 herein defined).
6. A process as claimed in claim 5 wherein the enzyme is neutrase, and the hydrolysis is carried out at a temperature of between about 40°C and 65°C and  
30 at a pH of between about 6 and 7.5.
7. A process as claimed in claim 5 or 6 wherein the hydrolysis is terminated by high temperature short duration heat treatment.
- 35 8. A process as claimed in claim 7 wherein said heat treatment is for a period of 1 to 10 seconds at a temperature of about 85°C to about 100°C.

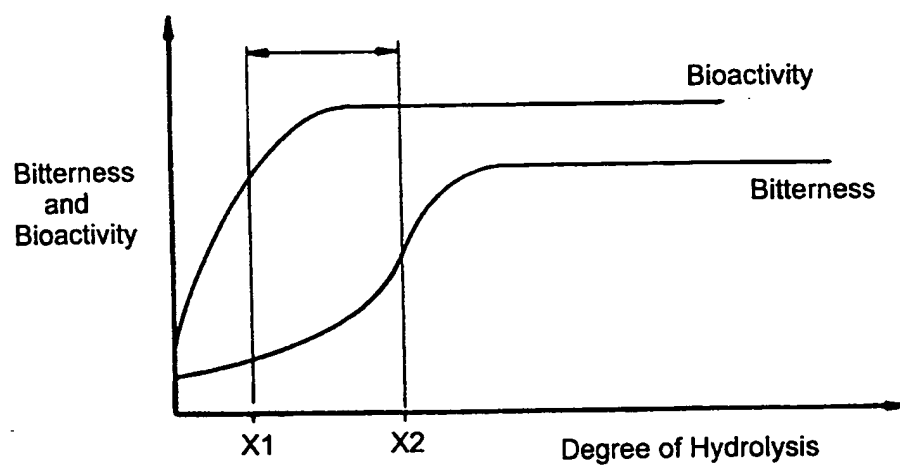
9. A process as claimed in claim 7 wherein the heat treatment is for a period of about 3 seconds at a temperature of about 86°C to 88°C.
10. A process as claimed in any one of claims 7 to 9 wherein the heat treatment is such that the mean particle size of the whey proteins in the hydrolysate following the heat treatment is less than about 30 microns.
11. A process as claimed in claim 10 wherein said resulting mean particle size is less than about 3 microns.
12. A process as claimed in any one of the preceding claims wherein the degree of hydrolysis of the substrate before termination of hydrolysis is below about 10%.
13. A process as claimed in claim 12 wherein the degree of hydrolysis is about 3-5%.
14. A process as claimed in any one of the preceding claims wherein the substrate also contains lactose, in an amount of about 5% by weight or higher.
15. A process as claimed in any one of the preceding claims wherein said lactose content is about 10% by weight or higher.
16. A process as claimed in claim 14 or 15 wherein the amount of lactose present in the substrate is up to about 30% by weight.
17. A process as claimed in any one of claims 14 to 16 wherein the amount of lactose present in the substrate is up to about 50% by weight.
18. A process as claimed in any one of claims 14 to 17, wherein the substrate is also treated with lactase and/or  $\beta$ -galactosidase, either before, during or after the whey protein hydrolysis, to hydrolyse the lactose to galactose and glucose and synthesize galacto-oligosaccharides.
19. A process as claimed in claim 6 or in any claim dependent from claim 6 wherein one or more of the bioactive peptides in the resulting hydrolysate is selected from the group consisting of AFE, LFSH, ILKEKH, LIVTQ, MKG, LDIQK, VF, ALPMH, VTSTAV, LHLPLP, LVYFPGPINSLPQNIPP and LFRQ.

20. A non-bitter product produced by partial hydrolysis of a substrate containing whey proteins, wherein the product contains bioactive peptides and has a degree of hydrolysis of the whey proteins of below about 10%.
- 5 21. A product as claimed in claim 20 wherein the degree of hydrolysis of the whey proteins is about 3 to 5%.
22. A product as claimed in either of claims 20 or 21 wherein the mean particle size of the whey proteins in the product is less than about 30 microns.
- 10 23. A product as claimed in claim 22 wherein said mean particle size is less than about 3 microns.
24. A product as claimed in any one of claims 20 to 23 which is substantially white in appearance.
- 15 25. A product as claimed in any one of claims 20 to 24 which also contains galacto-oligosaccharides.
- 20 26. A product as claimed in any one of claims 20 to 25 wherein one or more of the bioactive peptides is selected from the group consisting of AFE, LFSH, ILKEKH, LIVTQ, MKG, LDIQK, VF, ALPMH, VTSTAV, LHLPLP, LVYFPFGPIPNSLPQNIPP and LFRQ.
- 25 27. A food product comprising a product as claimed in any one of claims 20 to 26.
28. A food product containing a whey protein hydrolysate produced by a process as claimed in any one of claims 1 to 19.
- 30 29. Any one or any combination of two or more of the bioactive peptides selected from the group consisting of AFE, LFSH, ILKEKH, LIVTQ, MKG, LDIQK, VF, ALPMH, VTSTAV, LHLPLP, LVYFPFGPIPNSLPQNIPP and LFRQ.
- 35 30. A method of reducing systolic blood pressure in a subject which comprises administering to that subject an effective amount of a product as claimed in any one of claims 20 to 29.

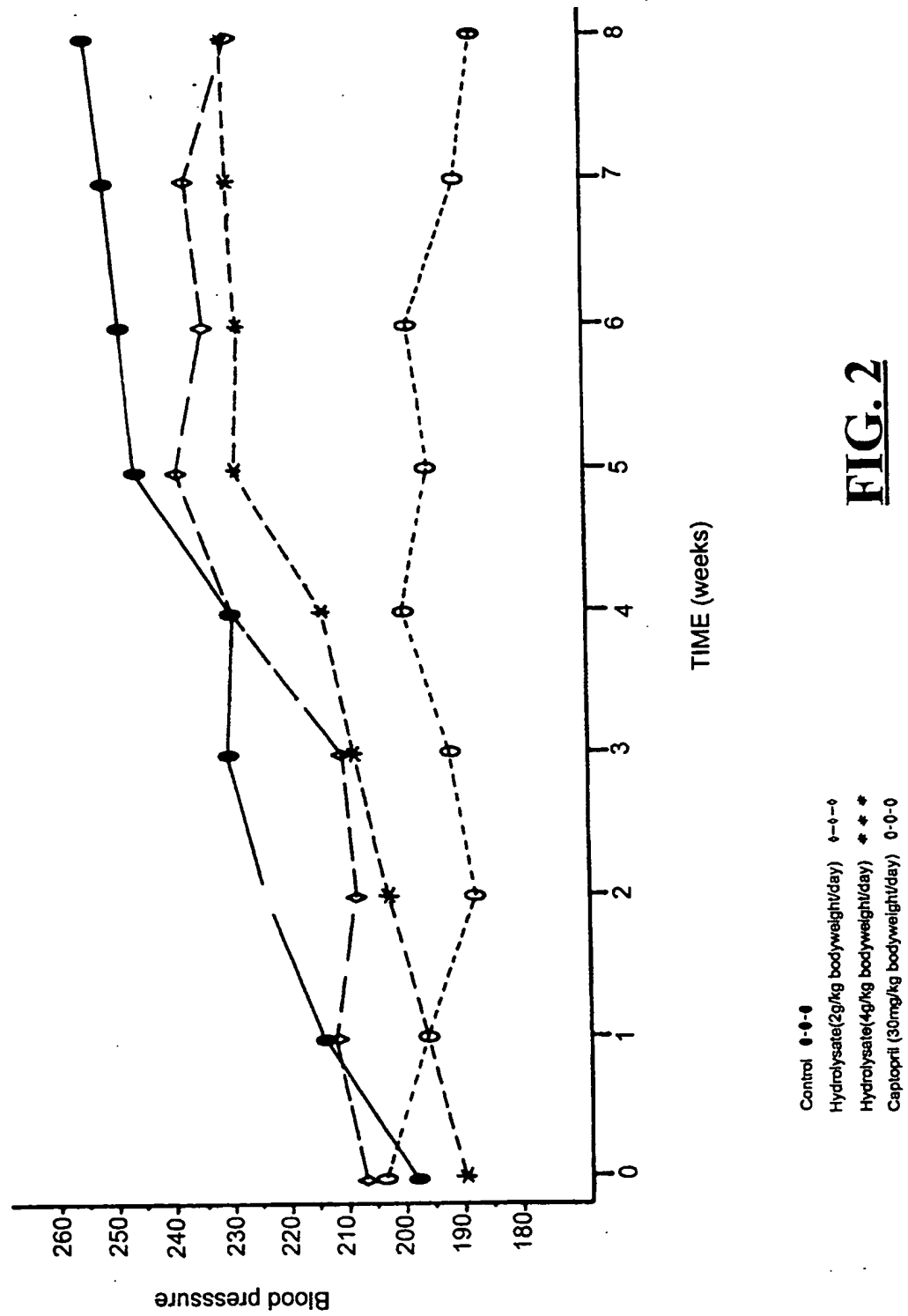


31. A method as claimed in claim 30 which comprises administering an effective amount of a product according to claim 26.
  32. A method as claimed in claim 30 which comprises administering an effective amount of a peptide or a combination of peptides as claimed in claim 29.
- 5

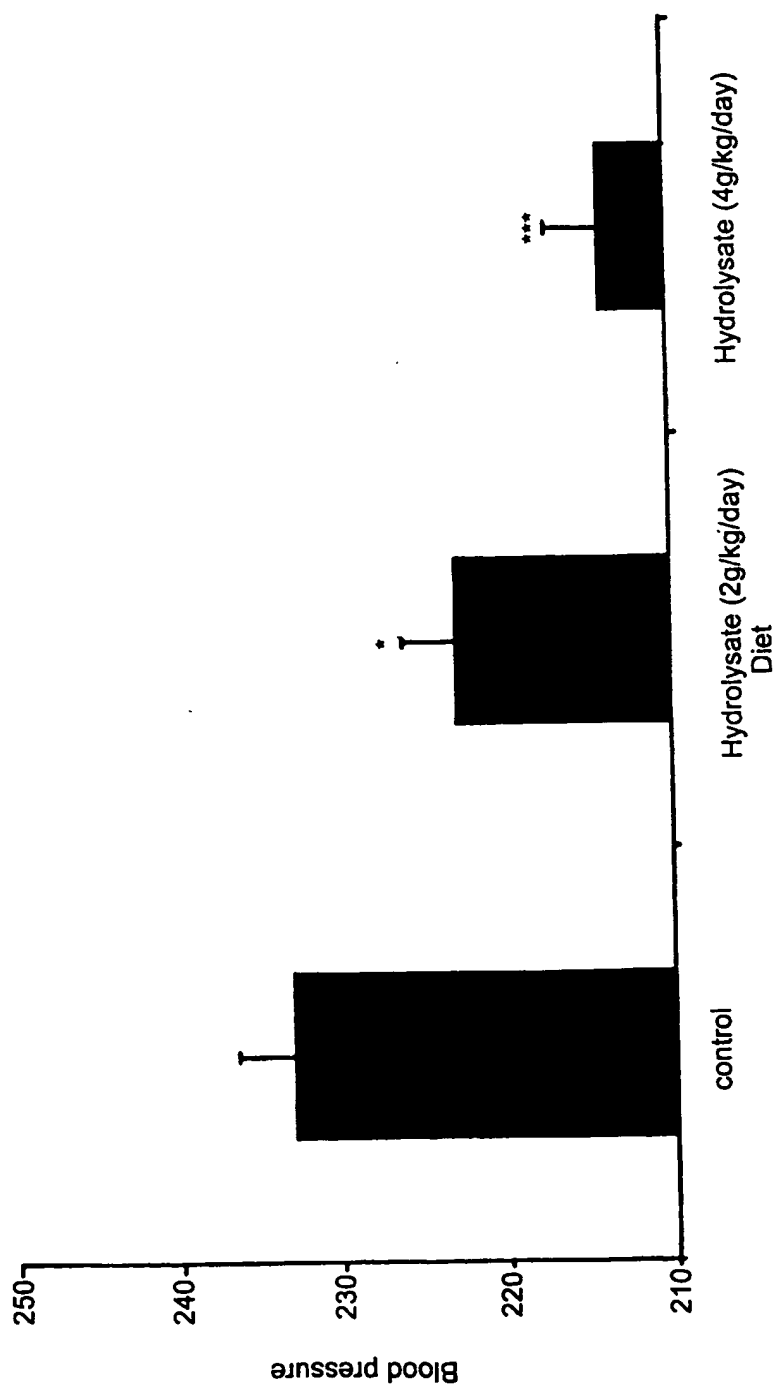
1/3

**FIG. 1**

2/3

**FIG. 2**

3/3



\* p=0.048

\*\*\* p=0.0006

**FIG. 3**

## INTERNATIONAL SEARCH REPORT

national Application No

PCT/NZ 99/00084

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 6 A23J3/34

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A23J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	PATENT ABSTRACTS OF JAPAN vol. 1998, no. 06, 30 April 1998 (1998-04-30) & JP 10 033115 A (NOUCHIKUSANGIYOU SHINKO JIGYODAN;ZENKOKU NOKYO NYUGYO PLANT KYOKAI), 10 February 1998 (1998-02-10)	29
Y	abstract	1
X	PATENT ABSTRACTS OF JAPAN vol. 017, no. 086 (C-1028), 19 February 1993 (1993-02-19) & JP 04 282400 A (CALPIS FOOD IND CO LTD:THE), 7 October 1992 (1992-10-07)	29
Y	abstract	1
	--- -/--	

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

## \* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&amp;" document member of the same patent family

Date of the actual completion of the international search

15 November 1999

Date of mailing of the international search report

01/12/1999

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040. Tx. 31 651 epo nl.  
Fax: (+31-70) 340-3016

Authorized officer

De Jong, E

## INTERNATIONAL SEARCH REPORT

International Application No

PCT/NZ 99/00084

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	MULLALLY M M ET AL: "Angiotensin-I-converting enzyme inhibitory activities of gastric and pancreatic proteinase digests of whey proteins." INTERNATIONAL DAIRY JOURNAL, vol. 7, no. 5, 1997, pages 299-303, XP000853725 Correspondence (Reprint) address, R. J. Fitzgerald, Dep. of Life Sci., Univ. of Limerick, Limerick, Republic of Ireland	29
Y	the whole document	1
Y	EP 0 474 506 A (MORINAGA MILK INDUSTRY CO LTD) 11 March 1992 (1992-03-11) cited in the application page 5, line 5-21; claims 1-5	1
X	ADLER-NISSEN J.: "Enzymic hydrolysis of food proteins" 1986, ELSEVIER APPLIED SCIENCE PUBLISHERS , LONDON AND NEW YORK XP002122275	20, 27, 28
Y	page 59-62 page 94-96	1
A	NAKAMURA T ET AL: "ANTIGENICITY OF WHEY PROTEIN HYDROLYSATES PREPARED BY COMBINATION OF TWO PROTEASES" MILCHWISSENSCHAFT, DE, VV GMBH VOLKSWIRTSCHAFTLICHER VERLAG. MUNCHEN, vol. 48, no. 12, page 667-670 XP000432047 ISSN: 0026-3788 page 667 page 670	1-29
A	DATABASE WPI Section Ch, Week 199717 Derwent Publications Ltd., London, GB; Class D13, AN 1997-186935 XP002122276 & JP 09 047229 A (OMU NYUGYO KK), 18 February 1997 (1997-02-18) abstract	1-29
A	DATABASE WPI Section Ch, Week 199625 Derwent Publications Ltd., London, GB; Class B04, AN 1996-245843 XP002122277 & JP 08 098656 A (SNOW BRAND MILK PROD CO LTD), 16 April 1996 (1996-04-16) abstract	1-29
	--- -/--	

# INTERNATIONAL SEARCH REPORT

International Application No

PCT/NZ 99/00084

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 93 04593 A (TEAGASC AGRIC FOOD DEV AUTHORI) 18 March 1993 (1993-03-18) page 7, line 29 -page 8, line 35; claims 1-27	1-29
A	EP 0 065 663 A (MILES LAB) 1 December 1982 (1982-12-01) cited in the application claims 1-8	1-29

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/NZ 99/00084

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
JP 10033115 A	10-02-1998	NONE	
JP 04282400 A	07-10-1992	NONE	
EP 0474506 A	11-03-1992	JP 2818056 B JP 5092994 A AU 645342 B AU 8370491 A CA 2050786 A,C DE 69129395 D DK 474506 T NZ 239683 A US 5304633 A	30-10-1998 16-04-1993 13-01-1994 12-03-1992 08-03-1992 18-06-1998 02-06-1993 26-10-1993 19-04-1994
JP 9047229 A	18-02-1997	NONE	
JP 8098656 A	16-04-1996	NONE	
WO 9304593 A	18-03-1993	AU 2468292 A EP 0604467 A IE 58923 B NZ 244157 A	05-04-1993 06-07-1994 01-12-1993 28-03-1995
EP 0065663 A	01-12-1982	JP 57194753 A JP 58054786 B	30-11-1982 06-12-1983